



CLUTCHTECH



TSB-197

Important pressure plate mounting instructions

With this particular clutch assembly it is very important that the pressure plate and friction disc are handled with great care. Any rough handling or mounting procedures such as use of impact guns to tighten the pressure plate bolts can cause release problems after the install.

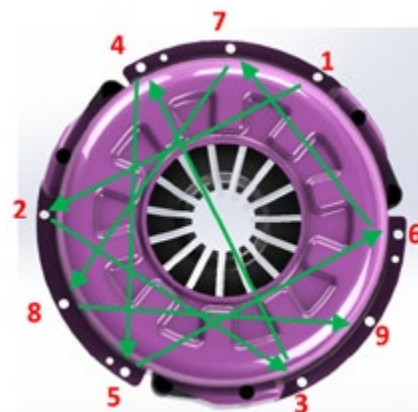
- 1) Mount the pressure plate on its dowels and loosely install the pressure plate bolts and washers.



- 2) Use the alignment tool to align the friction discs to the pilot bearing



- 3) Slowly and evenly tighten the pressure plate bolts in the sequence shown 1/2 turn at a time. Check the alignment of the splines with the alignment tool before finally torquing these bolts up to 32Nm.



- 4) Carefully mount the transmission on the engine and clip the release bearing into the diaphragm. Before mounting the rest of the components onto the vehicle, attach the slave cylinder to the transmission and check the engagement point on the clutch pedal. To do this pop the transmission in gear and operate the clutch pedal. With your foot on the clutch pedal have an assistant turn the drive shafts to ensure the clutch will release.

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