1B2500H-STD-0 / 1B2500H-STD-1 / 1B2500H-STD-2													
CLEARANCE RANGE 0.053 - 0.072 mm (assuming 0.022mm outwards displacement)													
Wall size (mm) =	grade 0 = 1.500 - 1.504			grade 1 = 1.505 - 1.509					grade 2 = 1.510 - 1.514				
Crank Pin Journal (mm) / Conrod Housing (mm)	59.000 - 59.001	59.001 - 59.002	59.002 - 59.003	59.003 - 59.004	59.004 - 59.005	59.005 - 59.006	59.006 - 59.007	59.007 - 59.008	59.008 - 59.009	59.009 - 59.010	59.010 - 59.011	59.011 - 59.012	59.012 - 59.013
55.960 - 55.961	0	0	0	0	0	0	0	0	0	0	1	1	1
55.959 - 55.960	0	0	0	0	0	0	0	0	0	1	1	1	1
55.958 - 55.959	0	0	0	0	0	0	0	0	1	1	1	1	1
55.957 - 55.958	0	0	0	0	0	0	0	1	1	1	1	1	1
55.956 - 55.957	0	0	0	0	0	0	1	1	1	1	1	1	1
55.955 - 55.956	0	0	0	0	0	1	1	1	1	1	1	1	1
55.954 - 55.955	0	0	0	0	1	1	1	1	1	1	1	1	1
55.953 - 55.954	0	0	0	1	1	1	1	1	1	1	1	1	1
55.952 - 55.953	0	0	1	1	1	1	1	1	1	1	1	1	2
55.951 - 55.952	0	1	1	1	1	1	1	1	1	1	1	2	2
55.950 - 55.951	1	1	1	1	1	1	1	1	1	1	2	2	2
55.949 - 55.950	1	1	1	1	1	1	1	1	1	2	2	2	2
55.948 - 55.949	1	1	1	1	1	1	1	1	2	2	2	2	2
55.947 - 55.948	1	1	1	1	1	1	1	2	2	2	2	2	2
55.946 - 55.947	1	1	1	1	1	1	2	2	2	2	2	2	2
55.945 - 55.946	1	1	1	1	1	2	2	2	2	2	2	2	2
55.944 - 55.945	1	1	1	1	2	2	2	2	2	2	2	2	2
55.943 - 55.944	1	1	1	2	2	2	2	2	2	2	2	2	2