

**TSB-171****Pull Type 230mm Twin Plate Installation**

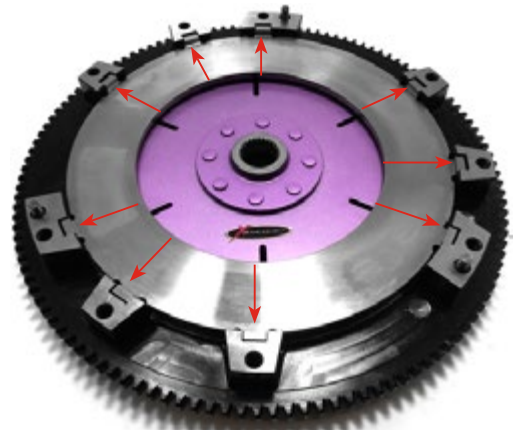
- 1) Install the pilot bearing in the flywheel (not required on EVO)



- 2) Install the friction disc marked "Flywheel Side" on the flywheel.



- 3) Install the intermediate plate over the bottom friction disc. The driving tabs on the intermediate need to index in the flywheel.



- 4) Install the top friction disc marked "Gearbox Side" on the intermediate plate.



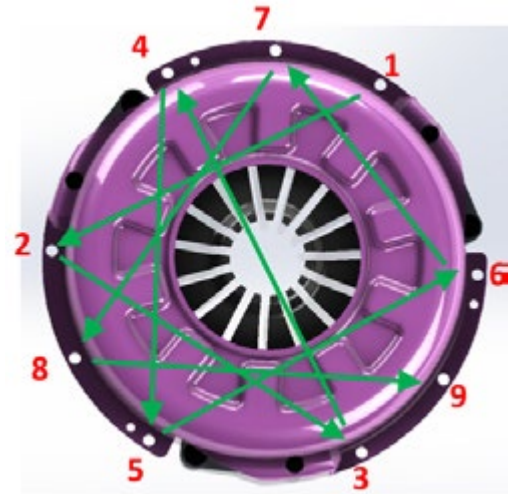
- 5) Mount the pressure plate on its dowels and loosely install the pressure plate bolts and washers.



- 6) Use the alignment tool to align the friction discs to the pilot bearing



- 7) Slowly and evenly tighten the pressure plate bolts in the sequence shown. Check the alignment of the splines with the alignment tool before finally torquing these bolts up to 32Nm.



- 8) Carefully mount the transmission on the engine and clip the release bearing into the diaphragm. Before mounting the rest of the components onto the vehicle, attach the slave cylinder to the transmission and check the engagement point on the clutch pedal. To do this pop the transmission in gear and operate the clutch pedal. With your foot on the clutch pedal have an assistant turn the drive shafts to ensure the clutch will release.

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